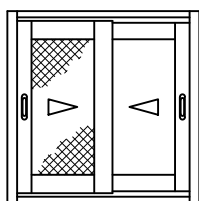
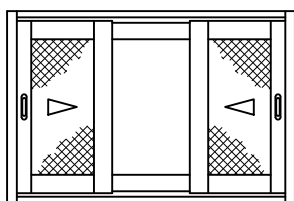


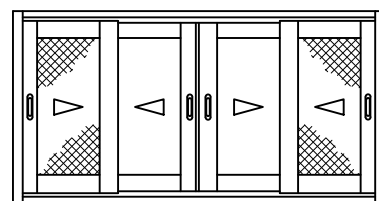
CORREDIZA SERIE 50



X X



X O X



X X X X



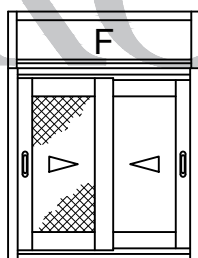
CLASSIC

SERIE

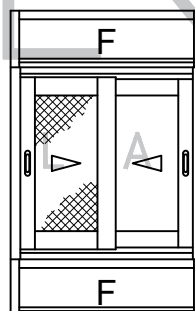
S50



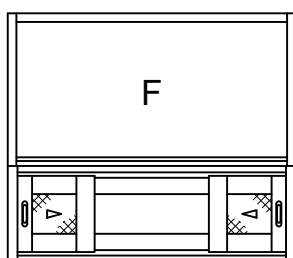
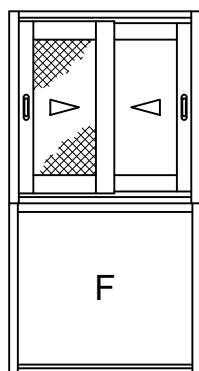
CORREDIZA



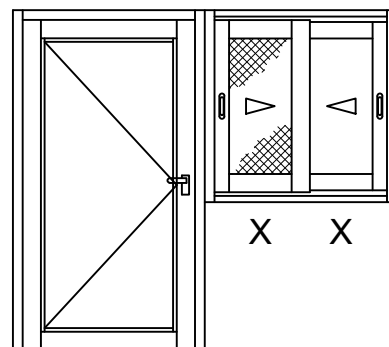
X X



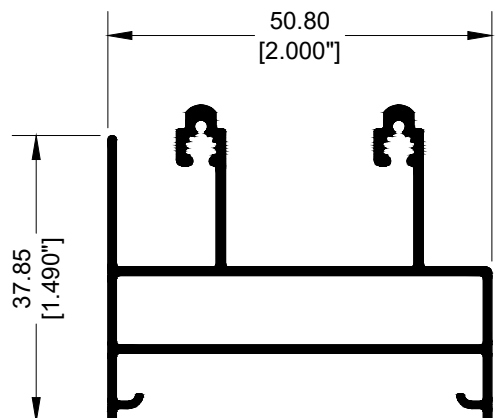
X X



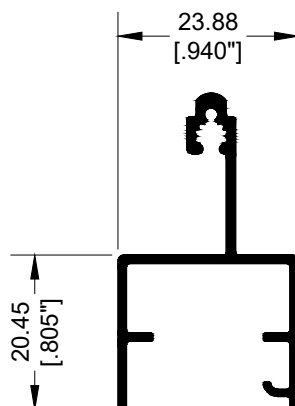
X O X



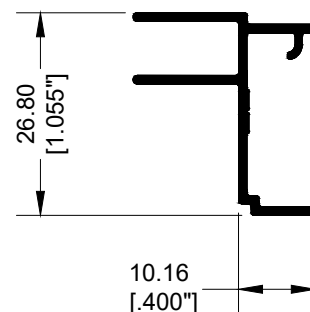
X X



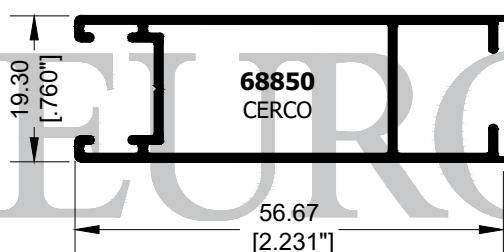
68842
RIEL CABEZAL



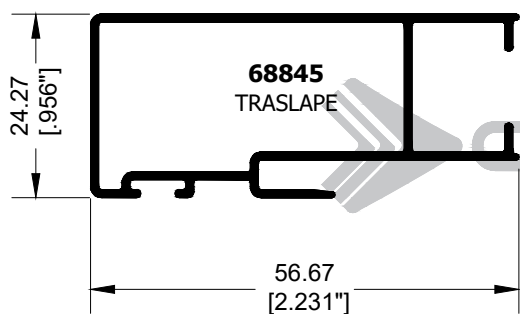
68846
EXTENSION
RIEL



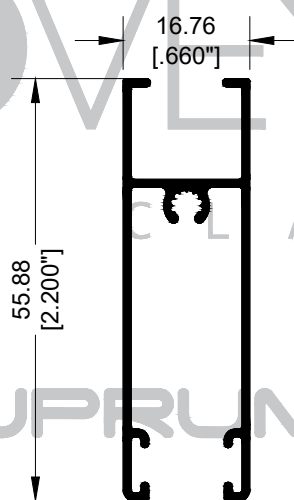
68847
EXTENSIÓN
JAMBA



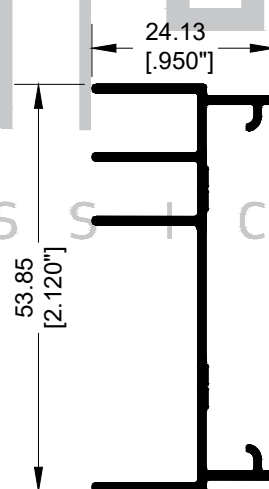
68850
CERCO



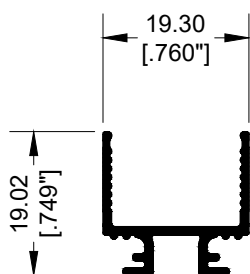
68845
TRASLAPE



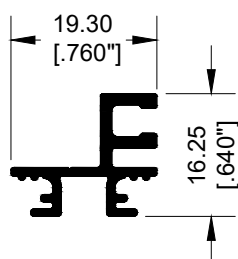
68843
ZOCLO



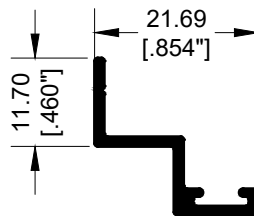
68844
JAMBA



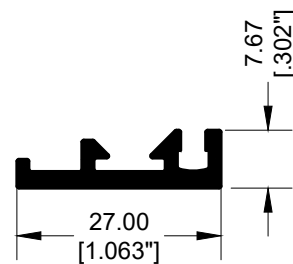
69356
ADAPTADOR
DOBLE VIDRIO



69368
ADAPTADOR
MOSQUITERO

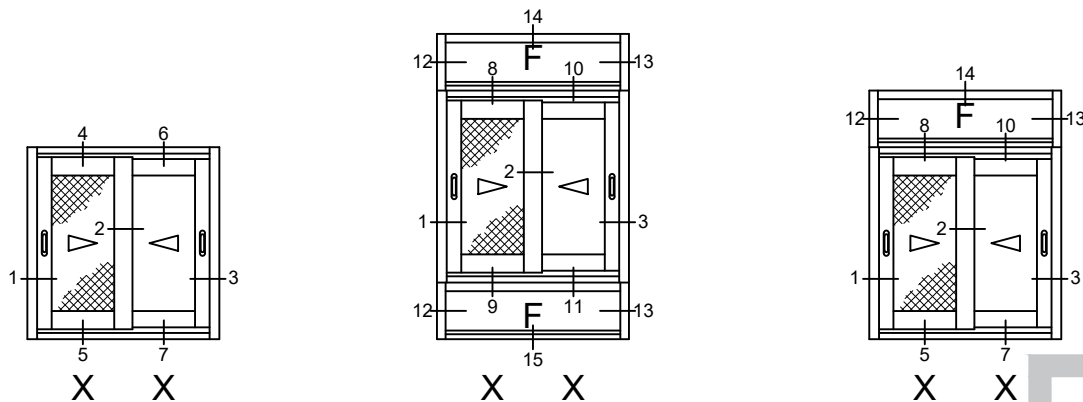


50701
ADAPTADOR
OXXO



5173
MOSQUITERO





CLASSIC

SERIE

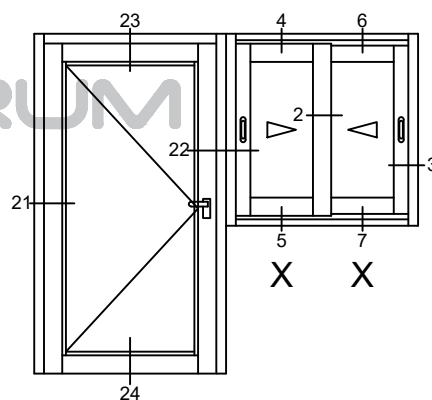
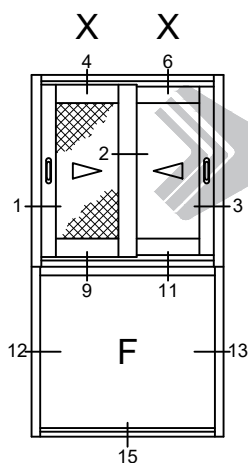
S50

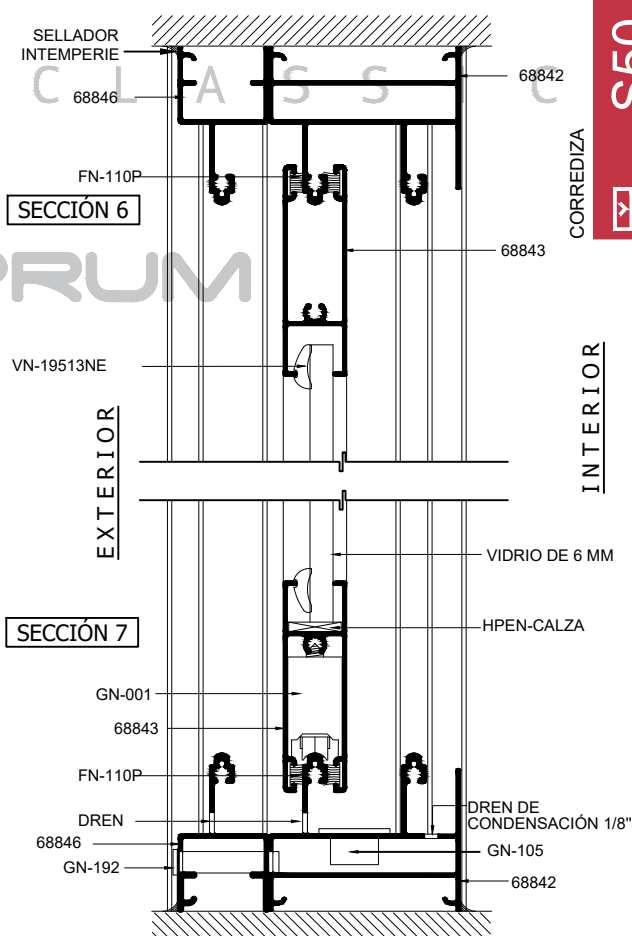
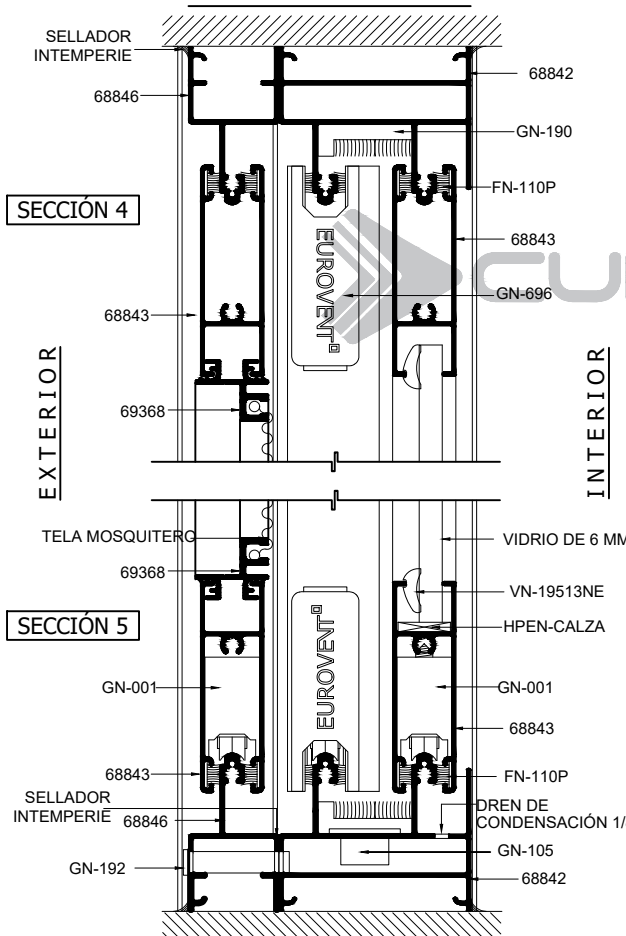
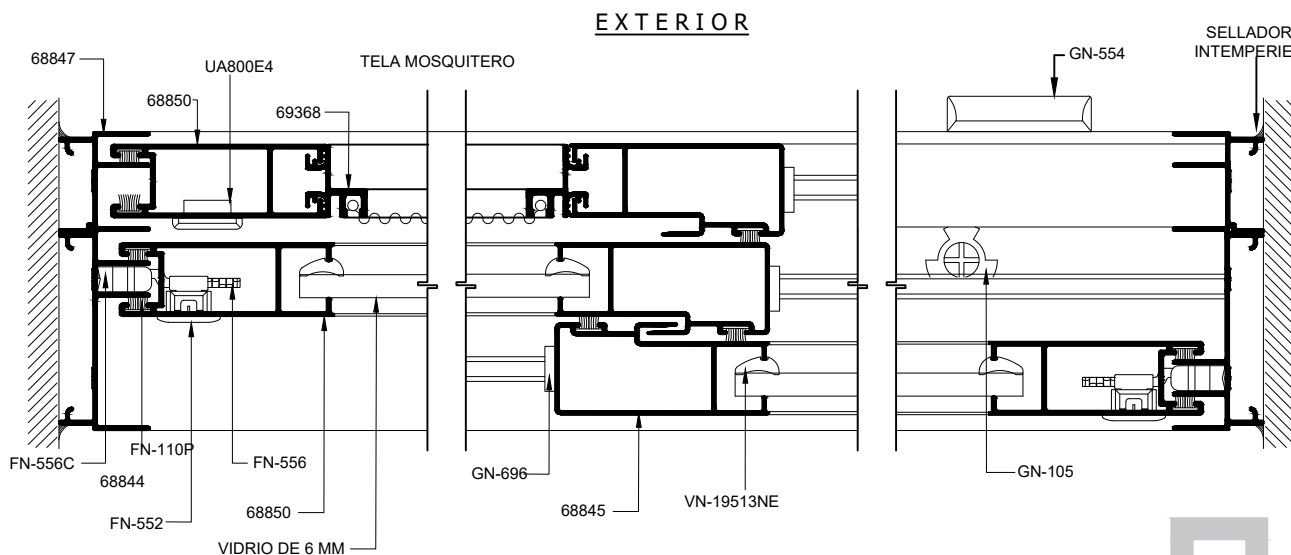


CORREDIZA

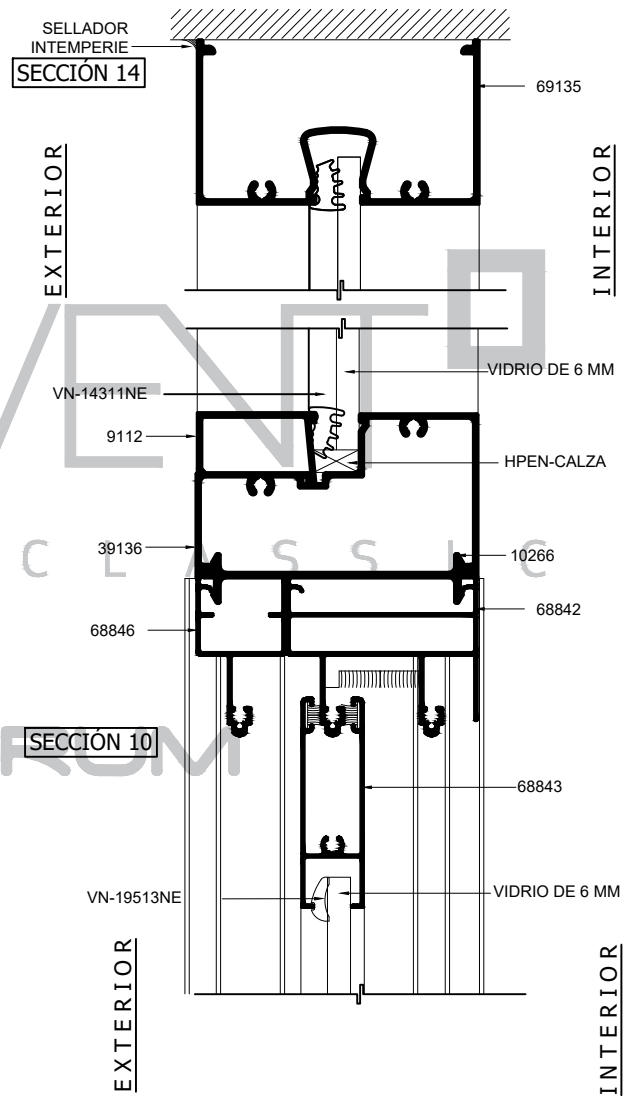
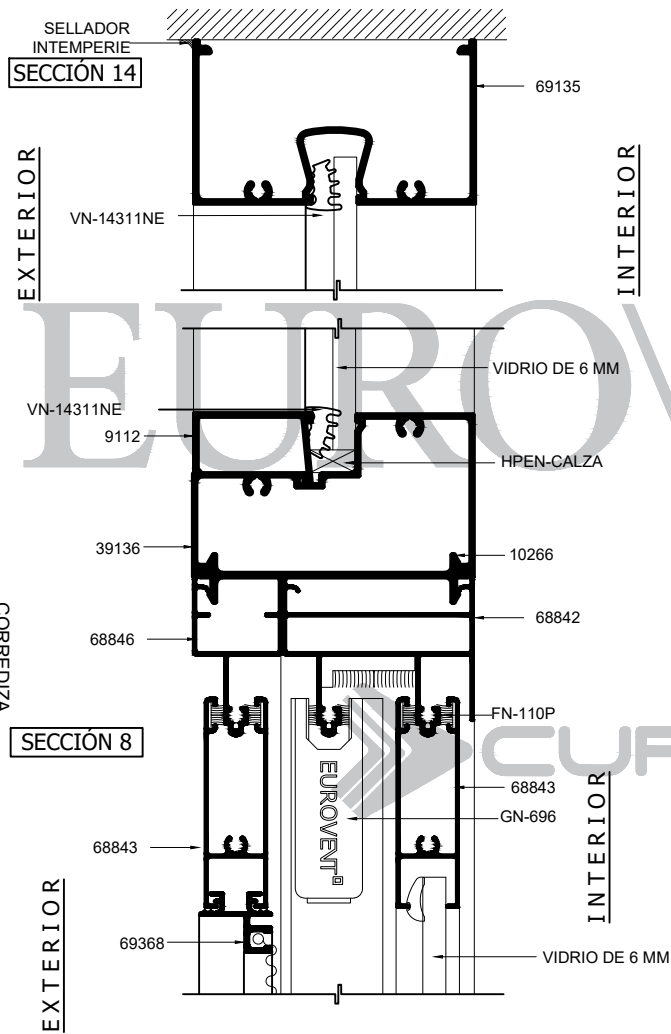
EUROVENT

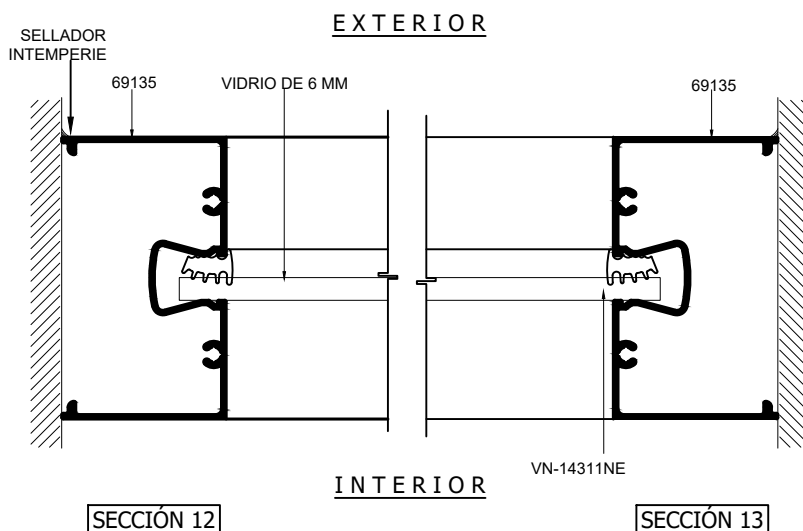
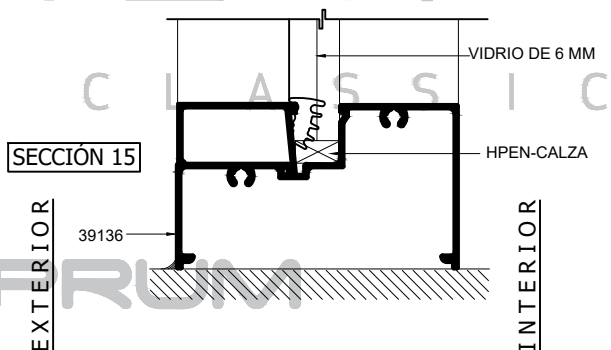
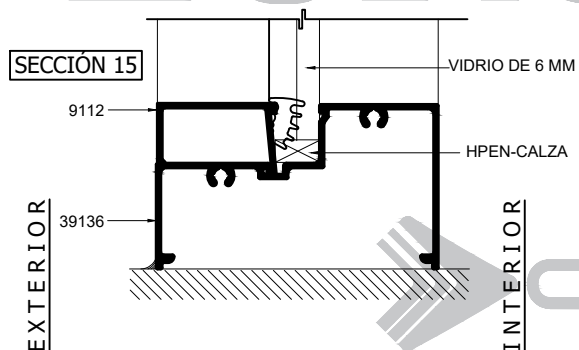
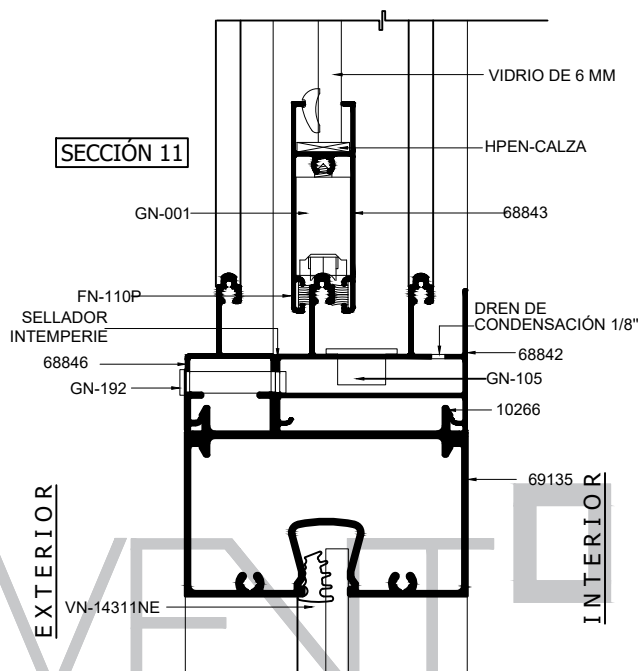
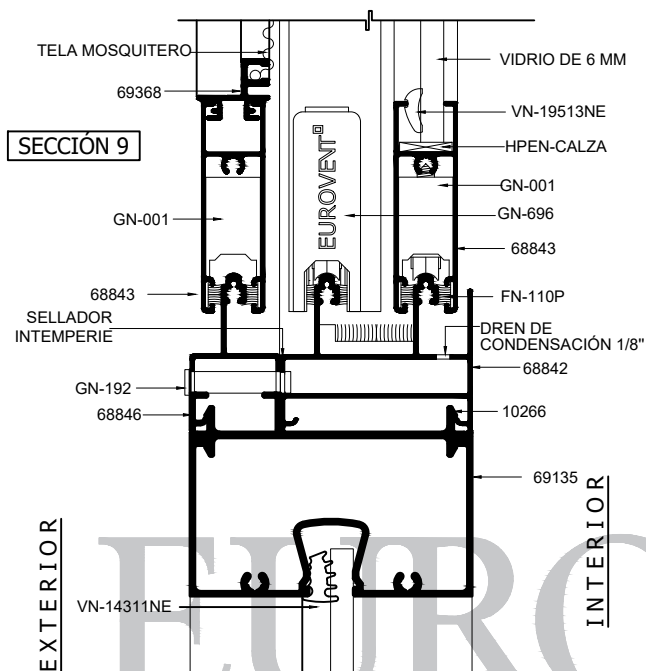
C L A S S I C





CLASSIC
SERIE
S50
CORREDIZA



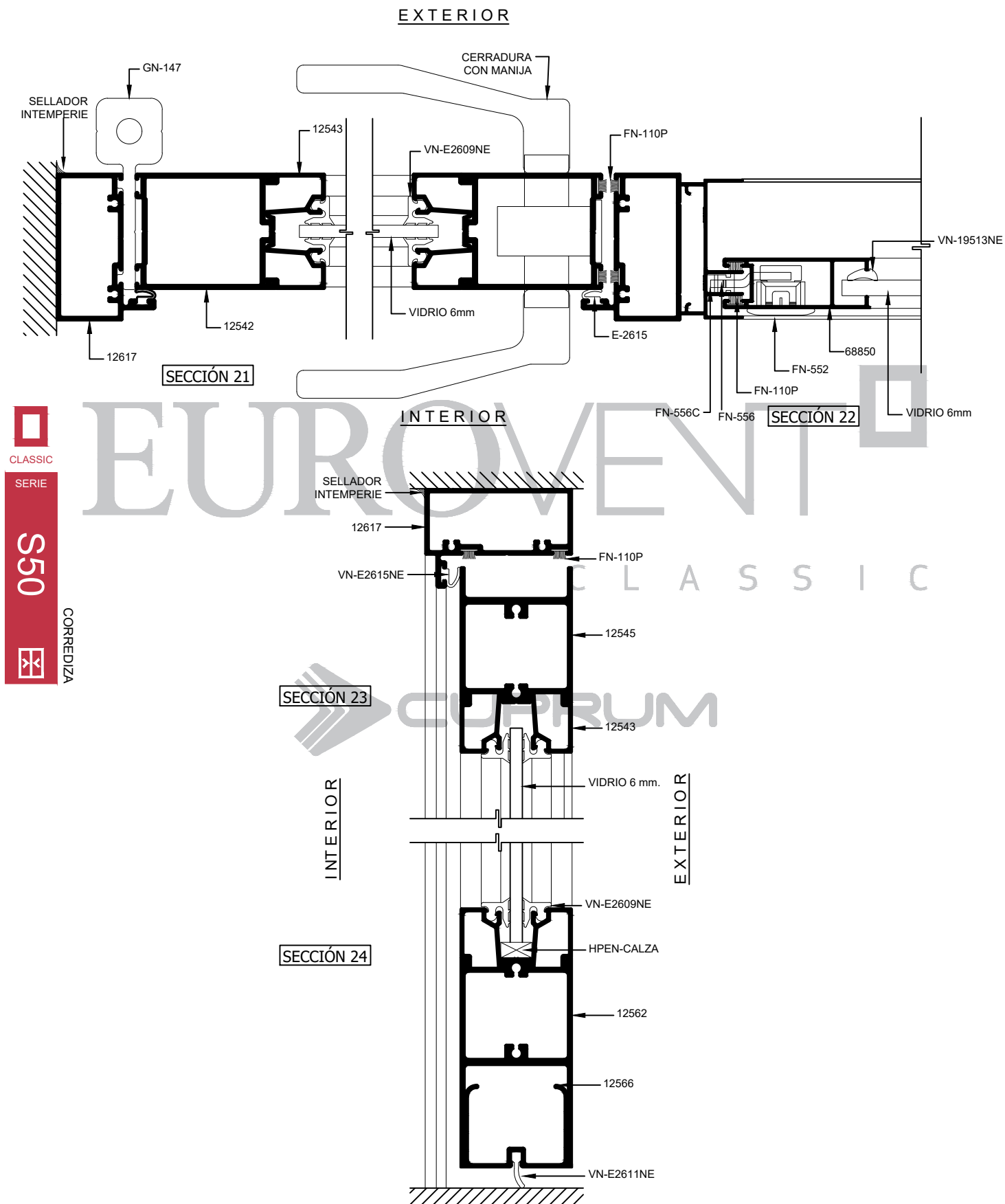


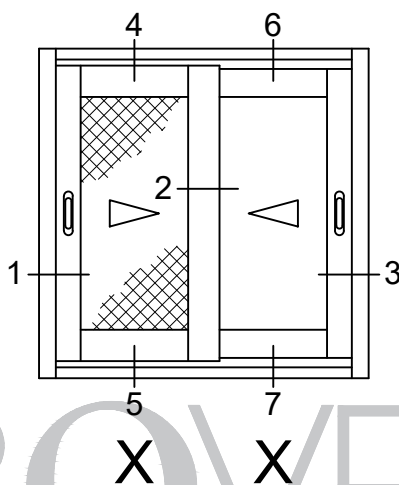
CLASSIC
SERIE

S50

CORREDIZA







EUROVENT[®]

C L A S S I C

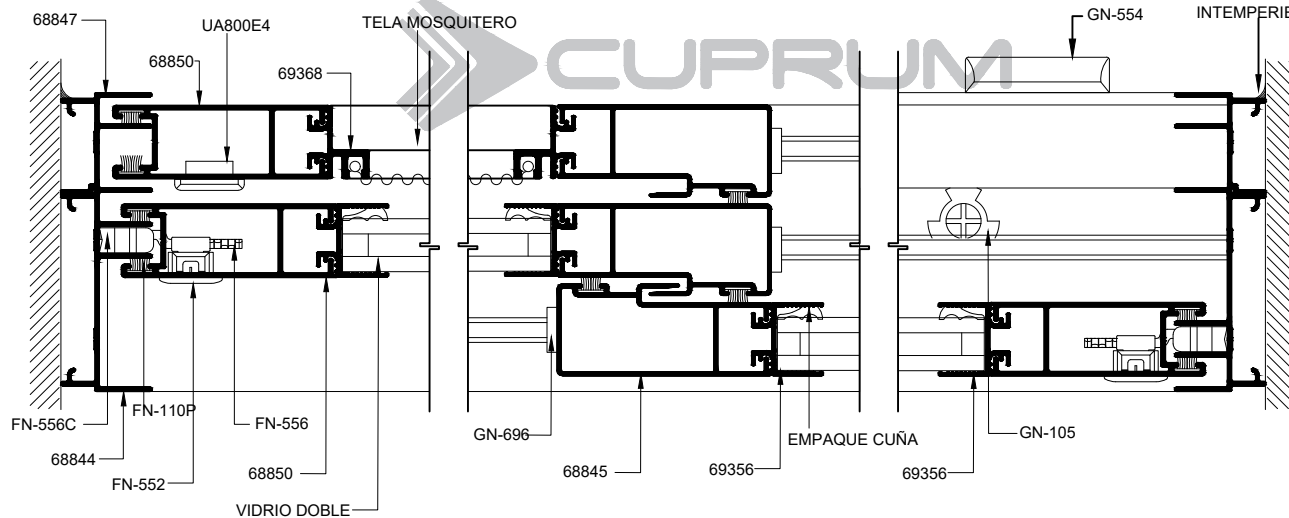
CLASSIC
SERIE

S50

CORREDIZA



EXTERIOR

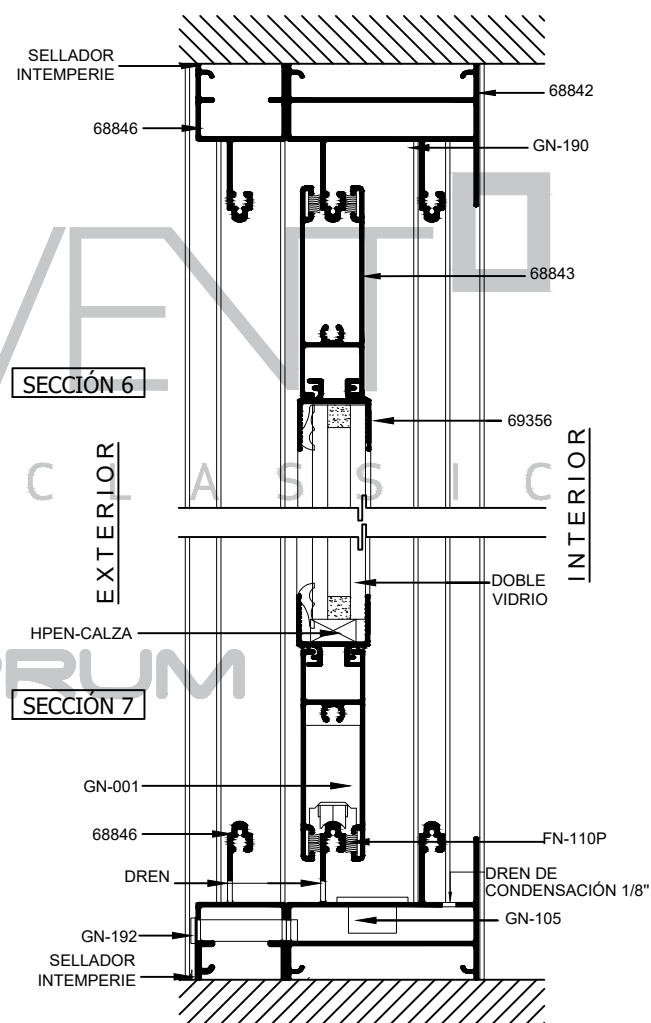
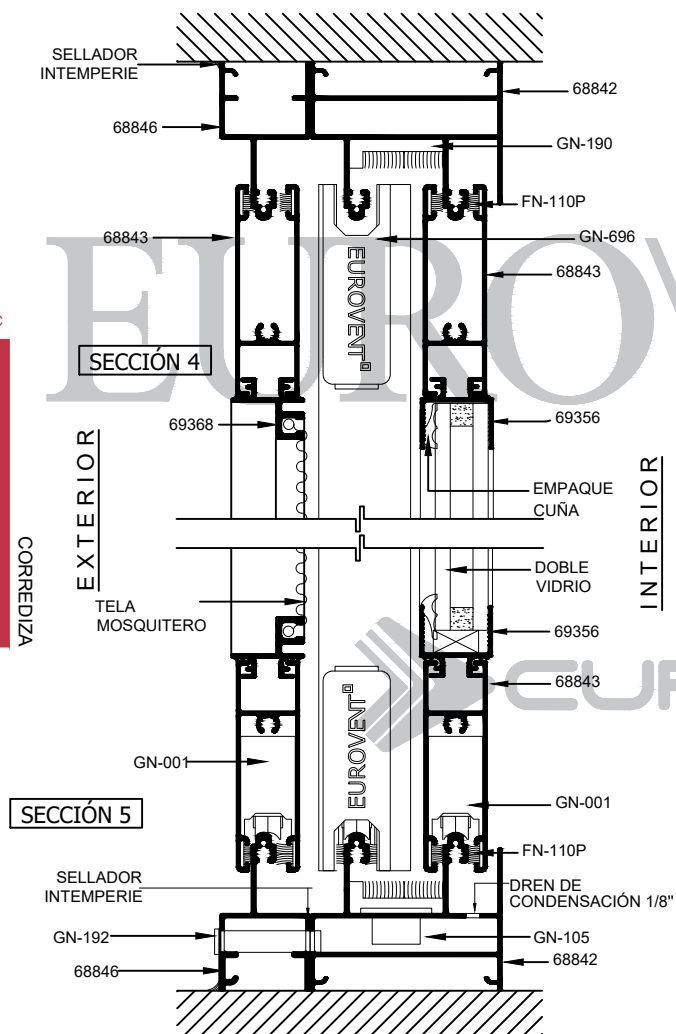


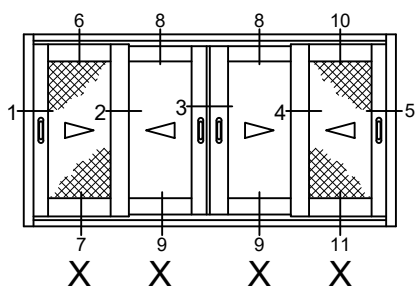
SECCIÓN 1

INTERIOR

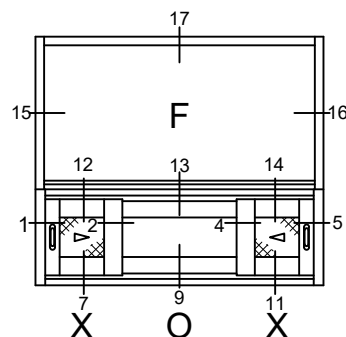
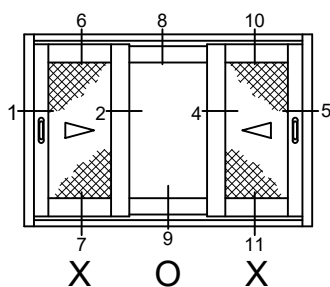
SECCIÓN 2

SECCIÓN 3

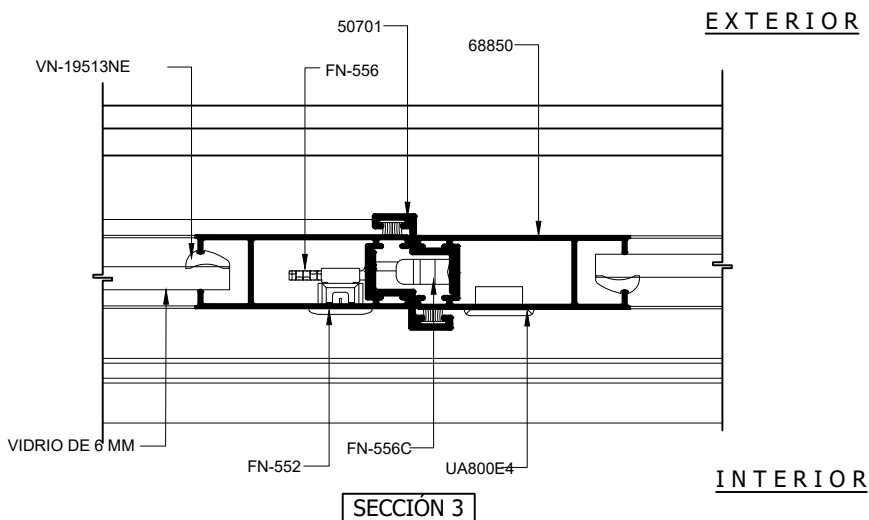
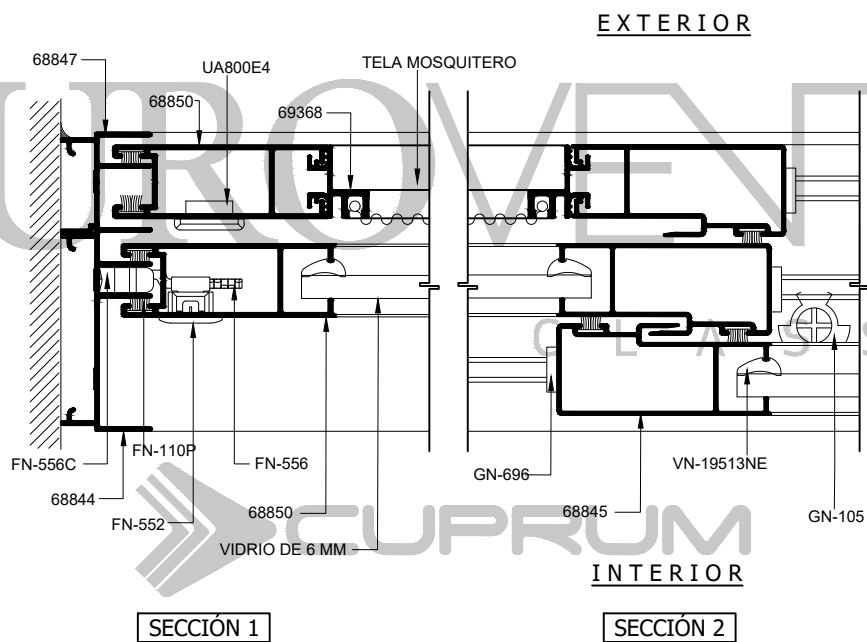


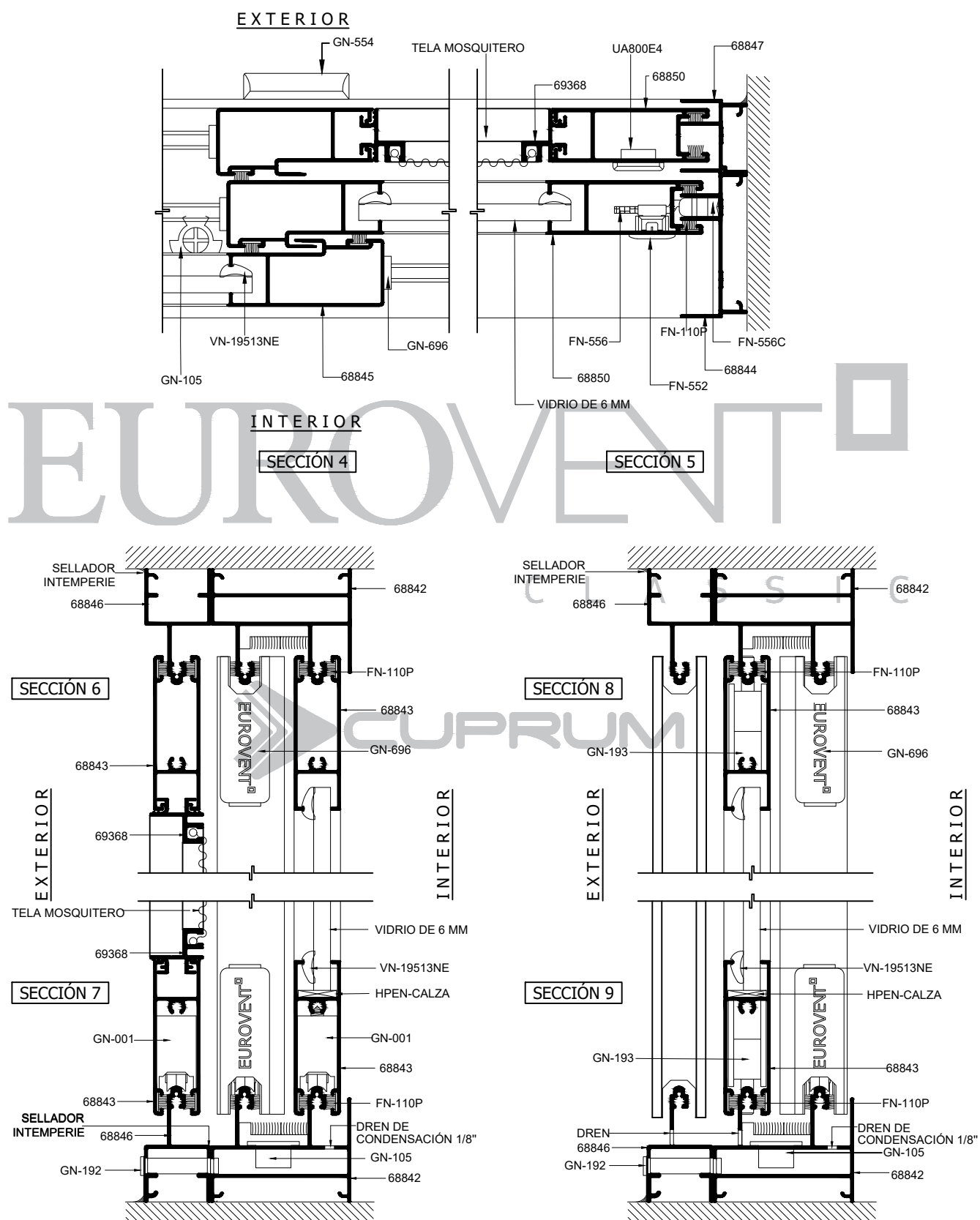


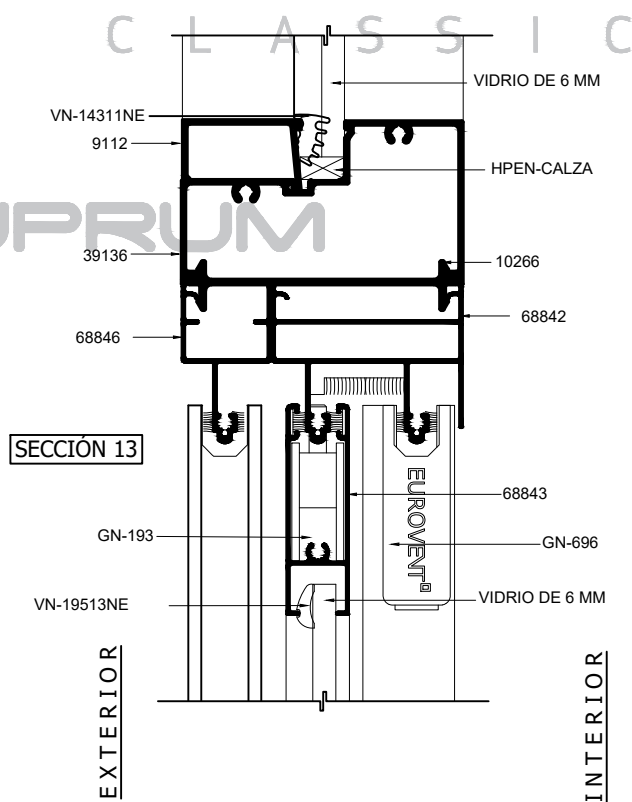
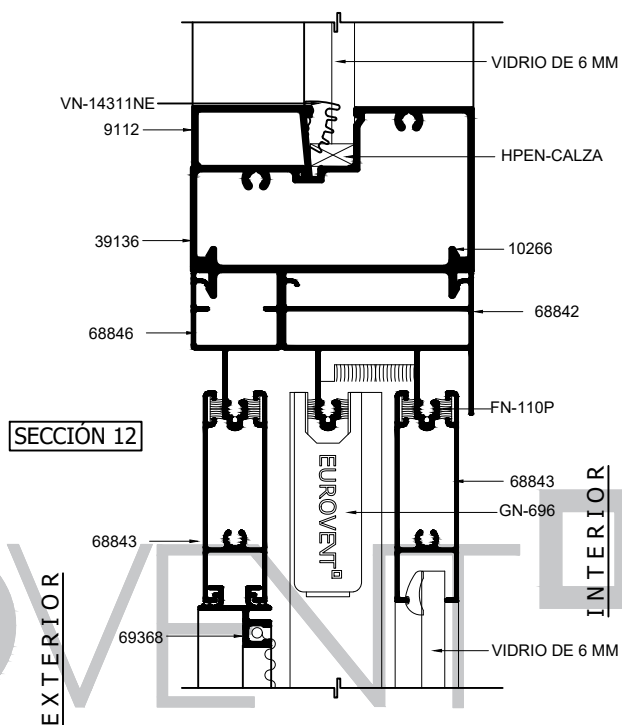
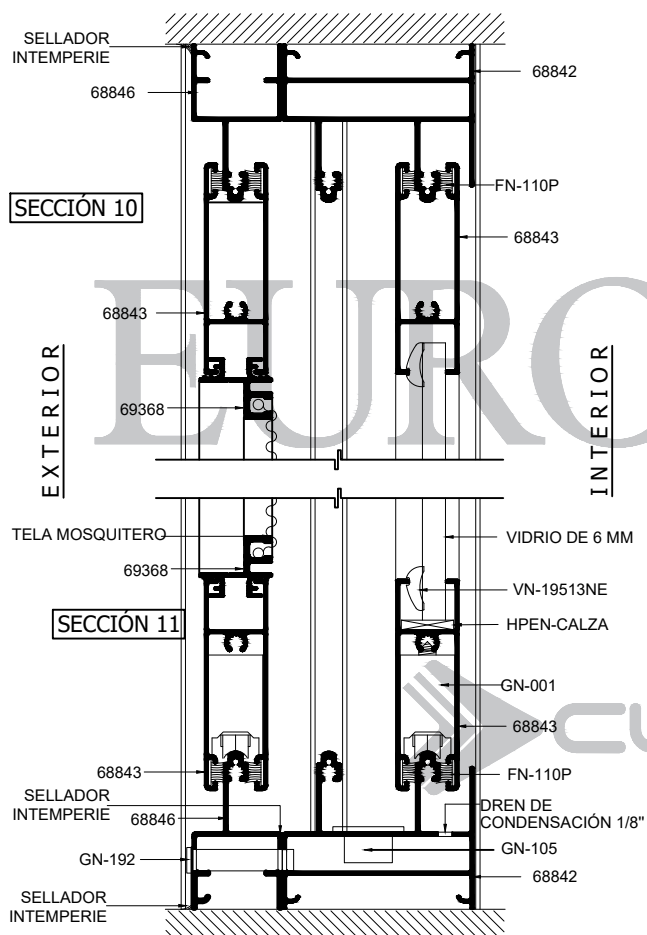
ELEVACIONES TIPO



SIN ESCALA







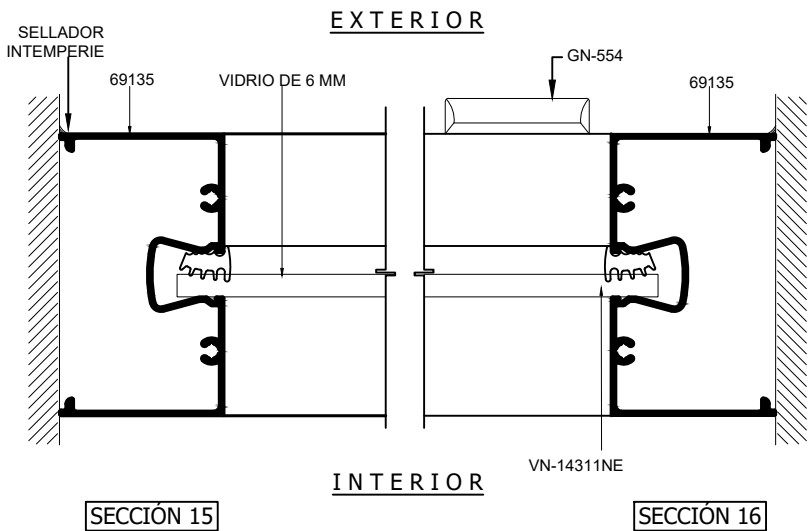
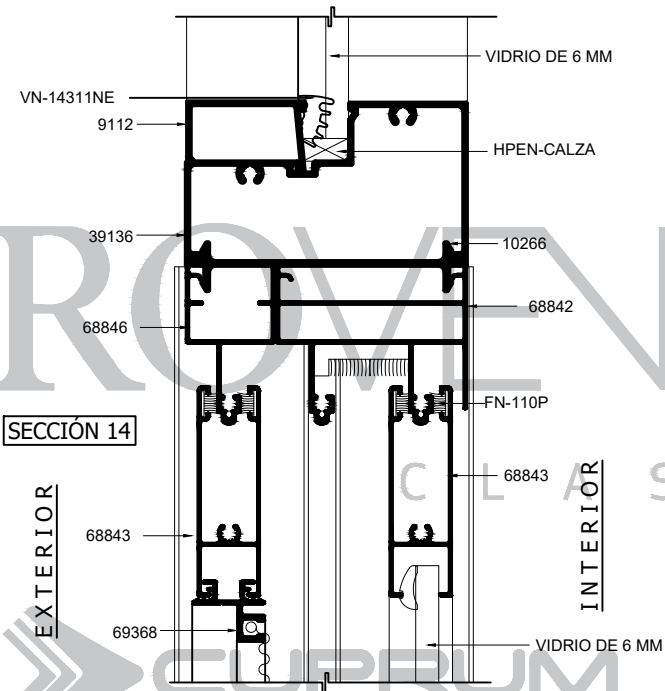
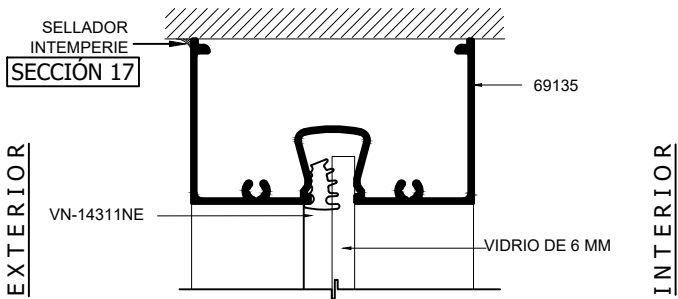
**CLASSIC
SERIE**

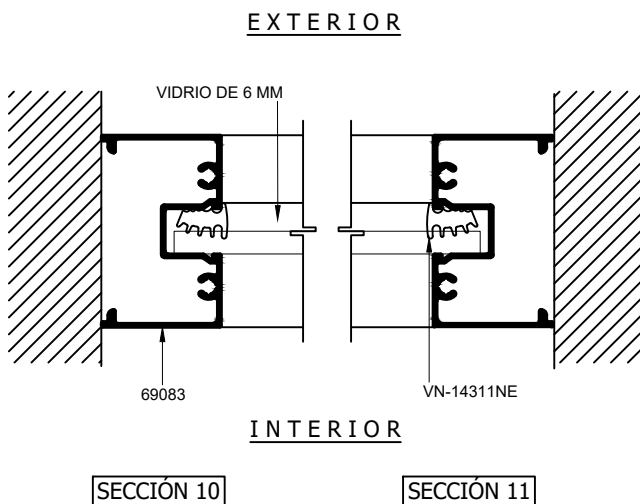
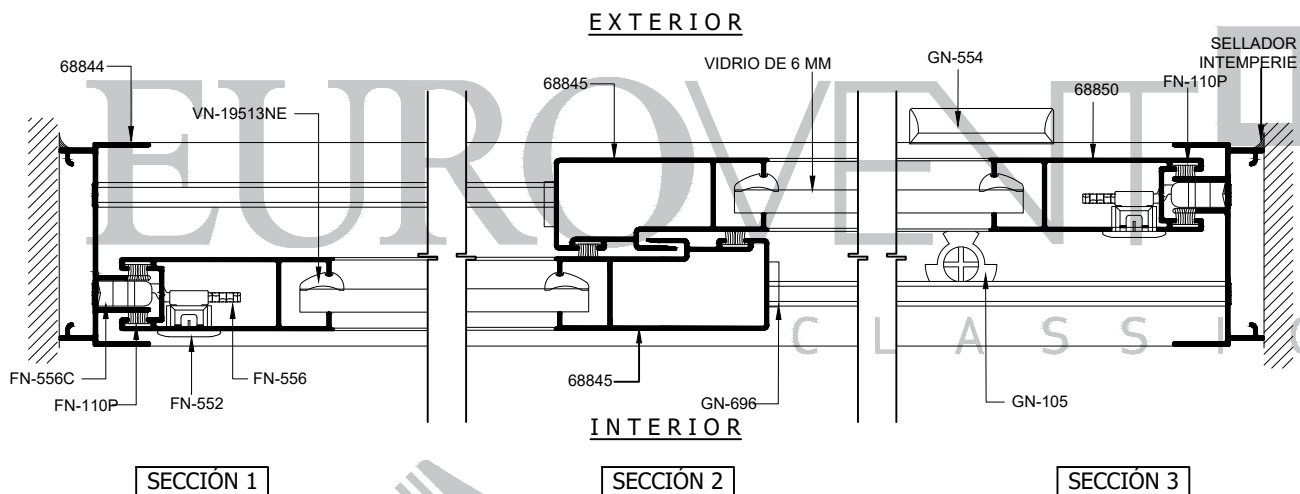
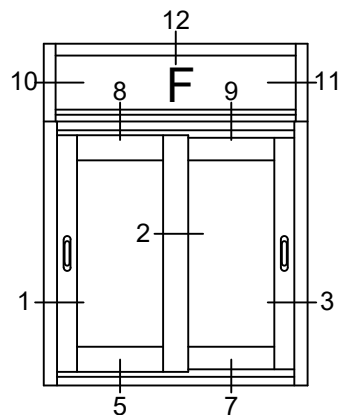
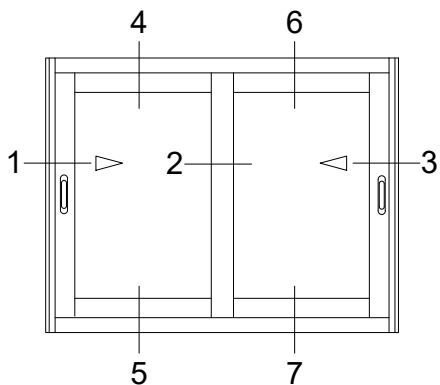
\$50

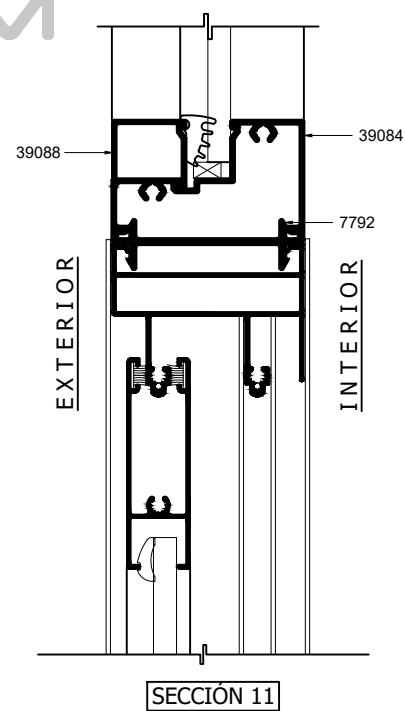
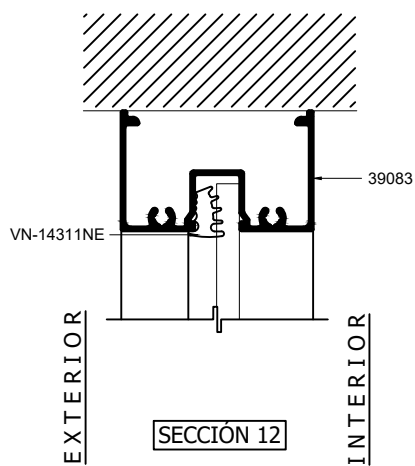
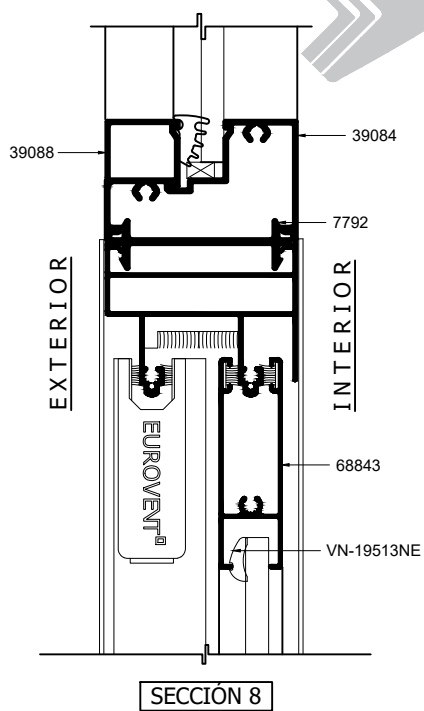
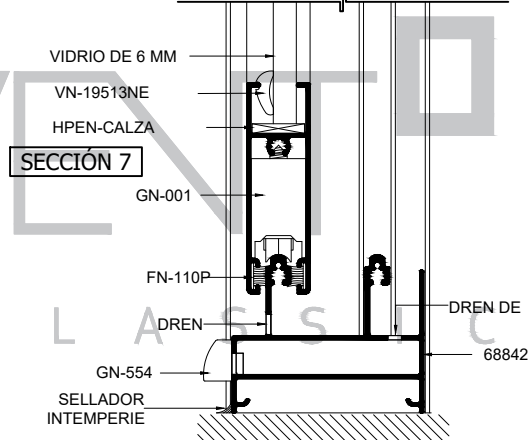
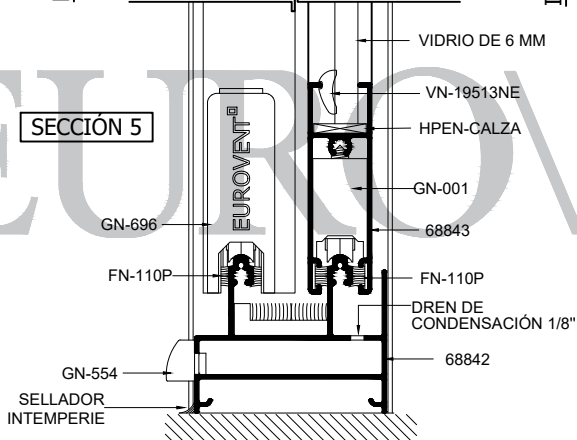
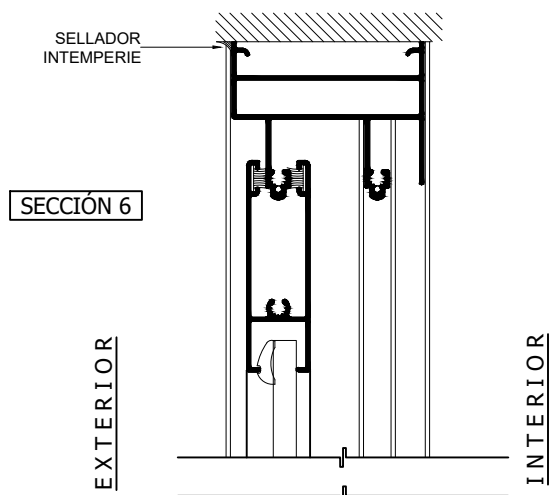
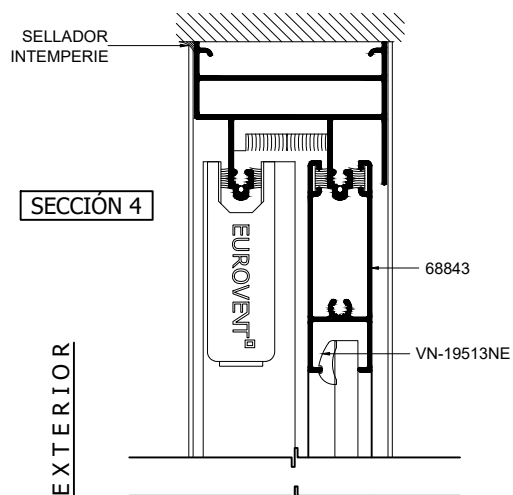


CORREDIZA

CLASSIC
SERIE
S50
CORREDIZA







CLASSIC

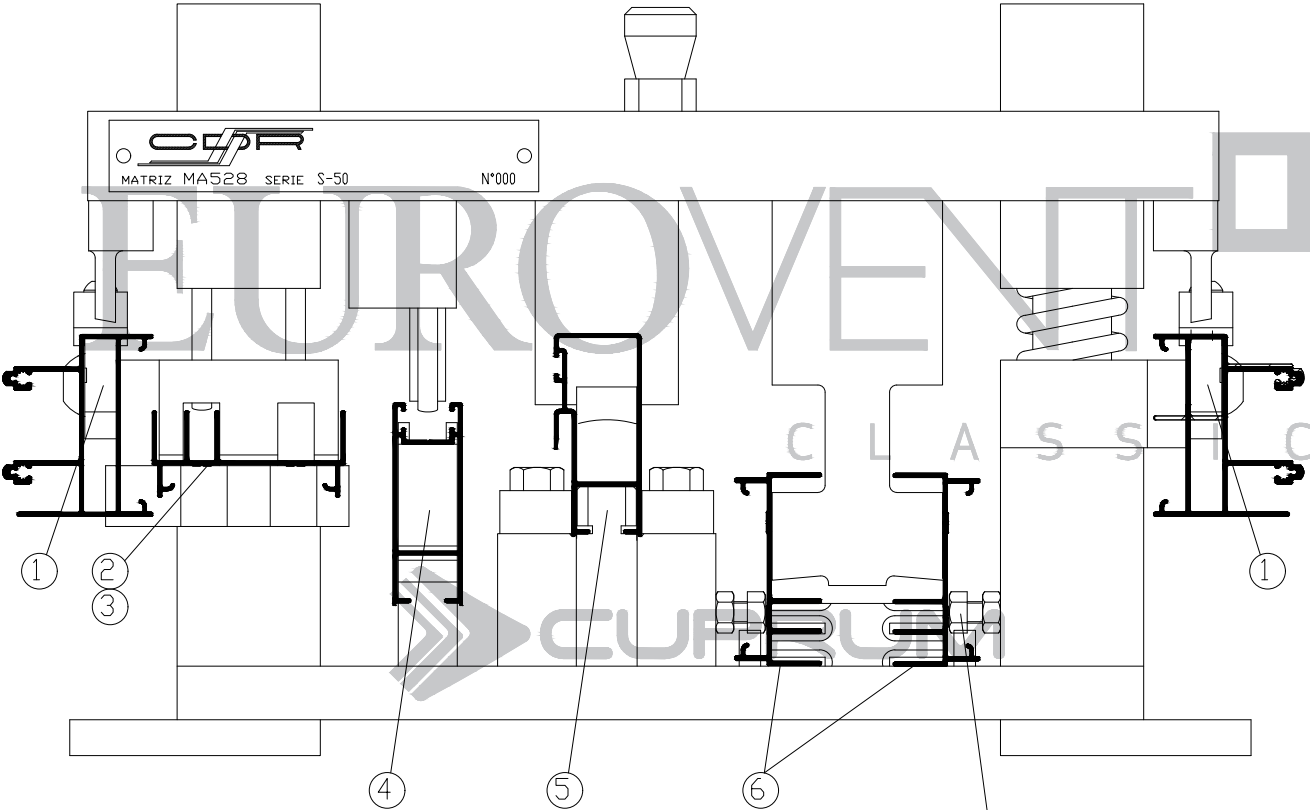
SERIE

S50



CORREDIZA

TROQUEL S-50
GN-508A



VISTA FRONTAL

Nota: Guías ajustables

DATOS DEL TROQUEL

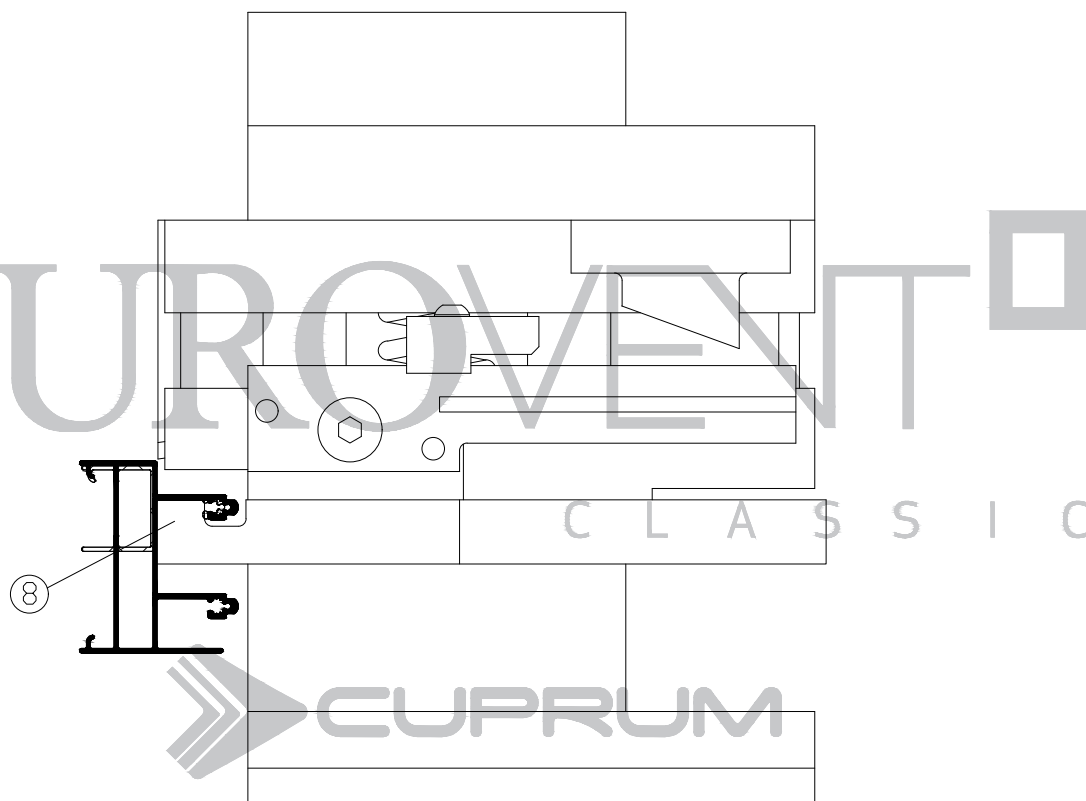
MATRIZ ABIERTA: 180 mm.

MATRIZ CERRADA: 160 mm.

RECORRIDO: 20 mm.

MUELLES DE RECUPERACION

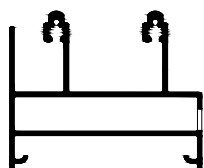
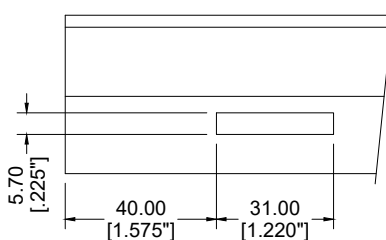
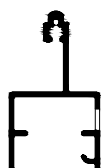
MATRIZ 4 COLUMNAS



VISTA LATERAL

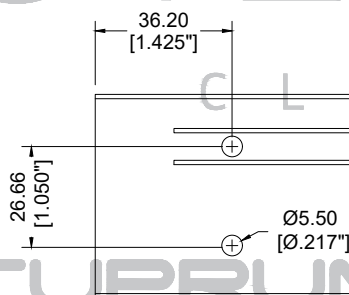
OPERACIÓN 1

DREN CAJA RIEL Y RIEL MOSQUITERO

68842
RIEL**68846**
EXTENSION
RIEL

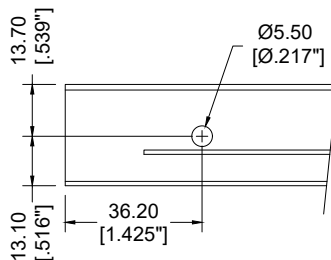
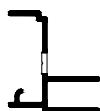
OPERACIÓN 2

PUNZONADO JAMBA

68844
JAMBA

OPERACIÓN 3

PUNZONADO JAMBA MOSQUITERA

68847
EXTENSIÓN
JAMBA

CLASSIC

SERIE

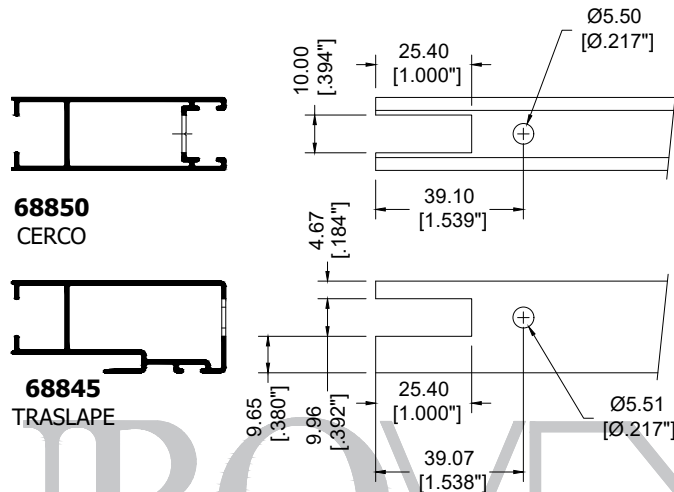
S50



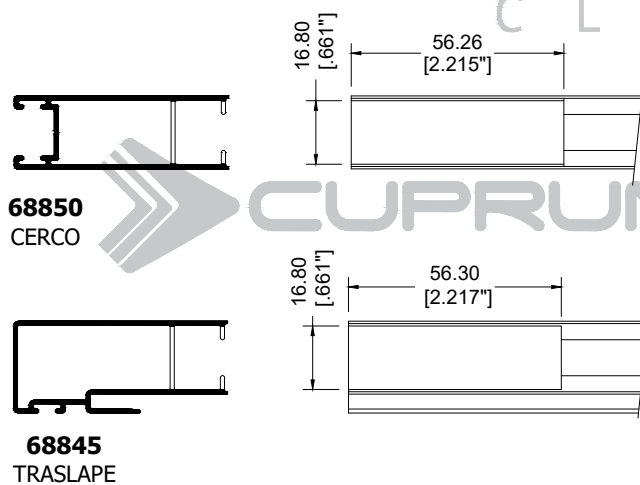
CORREDIZA

OPERACIÓN 4

PUNZONADO CERCO, TRASLAPE, CERCO DV
Y TRASLAPE DV (REALIZAR ANTES OPERACIÓN N°5)

**OPERACIÓN 5**

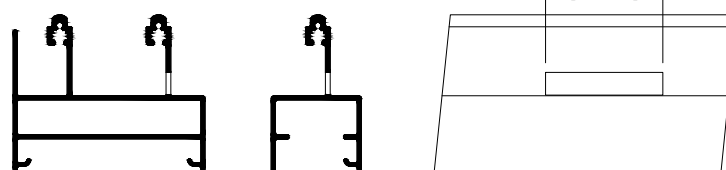
CAJEADO CERCO, TRASLAPE, CERCO DV
Y TRASLAPE DV

**OPERACIÓN 8**

DREN DE PISTA RIEL Y RIEL MOSQUITERA

68842
RIEL

68846
EXTENSION RIEL



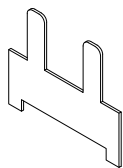
CLASSIC

SERIE

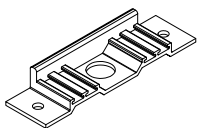
S50



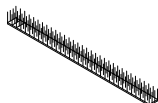
CORREDIZA



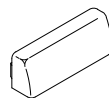
EH-01
EMPAQUE DE
HERMETICIDAD



GN-190
CORTAVIENTOS S-50



FN-110P
FELPA CON PLÁSTICO



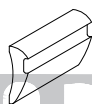
GN-554
TAPA DREN



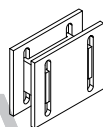
GN-105
TAPÓN DESAGÜE



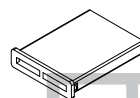
GN-696
TAPA TRASLAPE



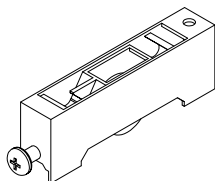
VN-19513NE
EMPAQUE



GN-193
CALZA CANDADO S-50



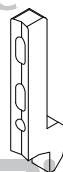
GN-192
CONECTOR DREN S-50



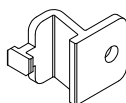
GN-001
CARRETILLA AJUSTABLE A BASE
DE BALEROS 20 KG X PZA



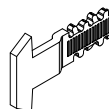
FN-552
BROCHE MINI 160MM
(EMBUTIDO)



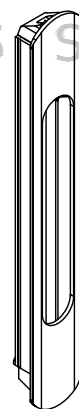
FN-556C
CONTRA



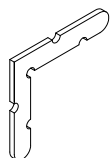
GN-191
GRAPA MOSQUITERO



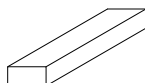
FN-556
GANCHO/FLECHA



UA800E4
UÑERO EMBUTIDO



GN-129
ESCUADRA PLANA
PARA MOSQUITERO



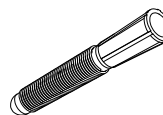
HPEN-CALZA
CALZA DE 1/4" x 3/8" x 4"



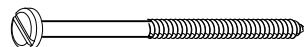
PFNG-0811
TORNILLO PIJA #8 X 1"



PFNG-0805
TORNILLO PIJA #8 X 1/2"



TAQ1147
TAQUETE 1/4 D/PLASTICO

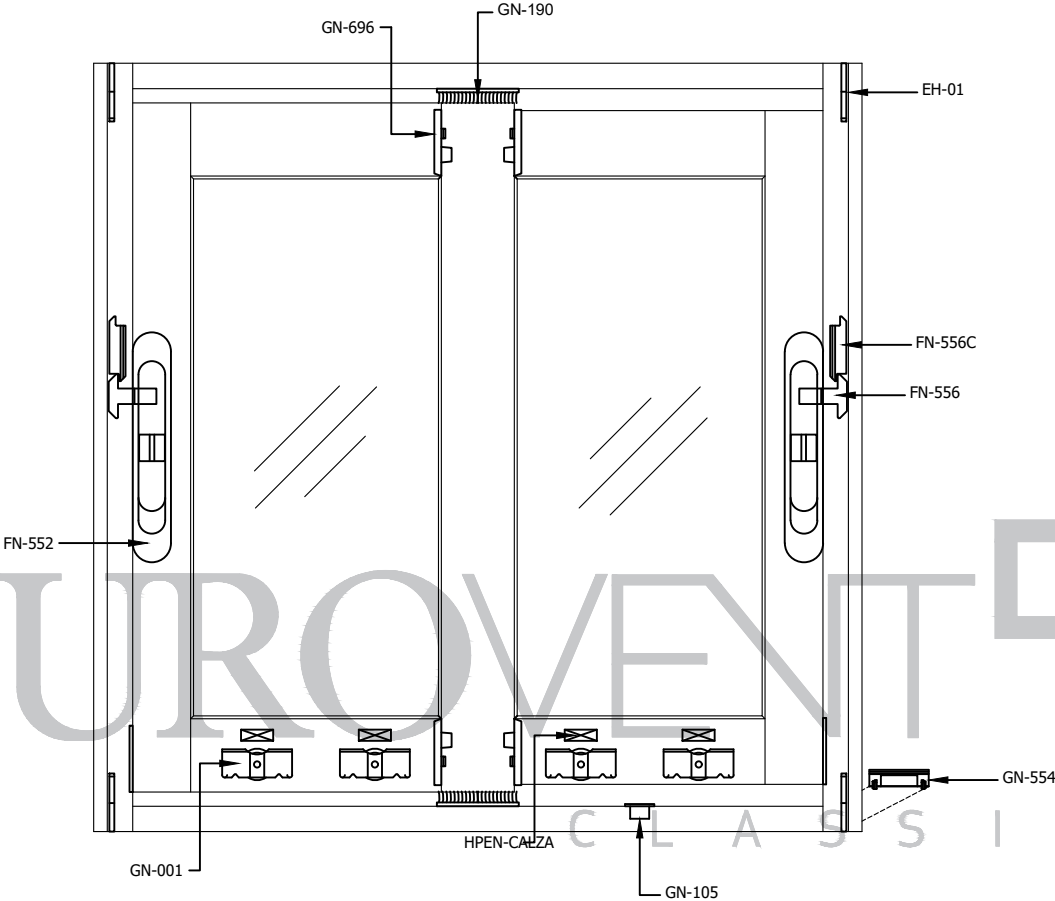


TMNG-1026
TORN P/MADERA 10X76 GAL



CORREDIZA

CLASSIC
SERIE
S50
CORREDIZA



PUERTA CORREDIZA S70 XX		
CLAVE	DESCRIPCIÓN	PIEZAS
EH-01	EMPAQUE DE HERMETICIDAD	4
GN-001	CARRETILLA AJUSTABLE DE BALEROS	4
FN-552	BROCHE MINI 160MM (EMBUTIDO)	2
FN-556B	FLECHA	2
FN-556C	CONTRA	2
GN-190	CORTAVIENTO	2
GN-554	TAPA DREN CON VÁLVULA	2
GN-105	TAPÓN DESAGÜE	1
GN-696	TAPA TRASLAPE	4
VN-19513NE	VINIL CUÑA PARA CRISTAL	2L + 4H
FN-110P	FELPA CON PÁSTICO	4L + 6H
HPEN-CALZA	HPEN-CALZA DE SILICON	4
PFNG-0811	PIJA #8 X 1" CABEZA FIJADORA	17
PFNG-0805	PIJA #8 X 1/2" CABEZA PLANA	4

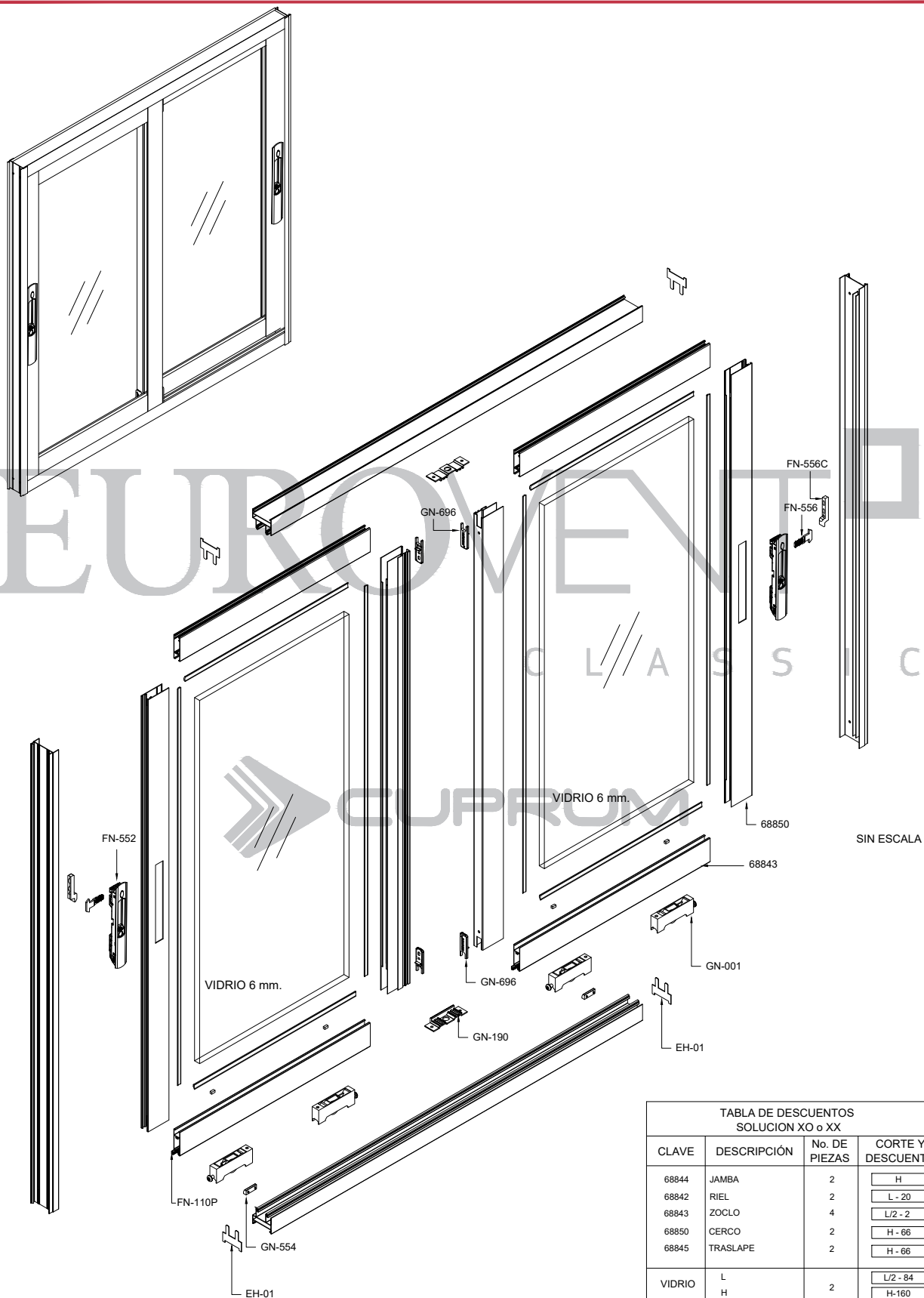


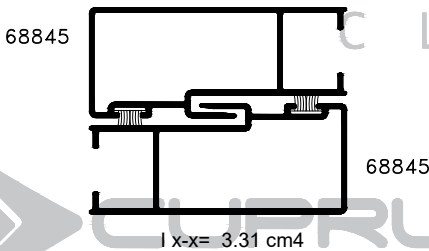
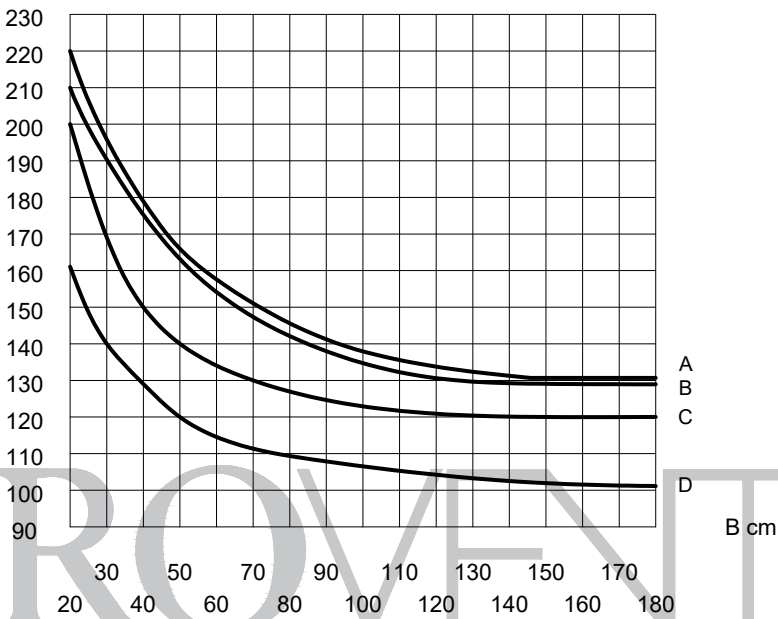
TABLA DE DESCUENTOS SOLUCION XO o XX			
CLAVE	DESCRIPCIÓN	No. DE PIEZAS	CORTE Y DESCUENTO
68844	JAMBA	2	H
68842	RIEL	2	L - 20
68843	ZOCLO	4	L/2 - 2
68850	CERCO	2	H - 66
68845	TRASLAPE	2	H - 66
VIDRIO	L	2	L/2 - 84
	H		H-160

L= ANCHO
H= ALTO

DESCUENTOS EN MM

DEFLEXIÓN MAX. L/175

H cm

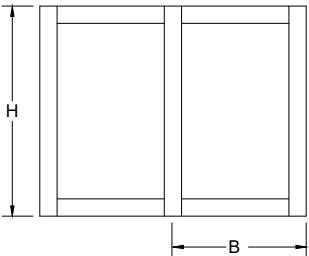


LOS LÍMITES DE FABRICACIÓN PARA LOS PERFILES, SERÁN LOS QUE SE ENCUENTREN DEBAJO DE LAS CURVAS GRAFICADAS.

ALEACIÓN: 6063
TEMPLE: 5

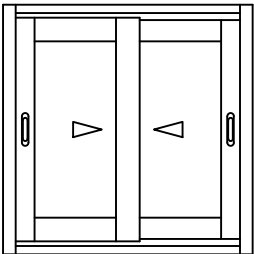
Curvas	Presión del diseño	Velocidad de viento	Zona
A	45 Kg/m ²	80 Km/h	Centro de grandes ciudades
B	50 Kg/m ²	90 Km/h	Barrios Residenciales
C	65 Kg/m ²	120 Km/h	Campo Abierto
D	110 Kg/m ²	160 Km/h	Zona Costera

LOS LÍMITES DE UN CANCEL VAN EN FUNCIÓN DE LA COMBINACIÓN DE RESISTENCIA DEL PERFIL DE ALUMINIO, EL VIDRIO Y LOS ACCESORIOS QUE LO INTEGRAN.



VERIFICAR QUE LA DEFLEXIÓN DEL PERFIL SEA COMPATIBLE CON EL VIDRIO UTILIZADO.

PARÁMETROS MÍNIMOS Y MÁXIMOS DE FABRICACIÓN.



VC-50
MÍNIMO 0.40 x 0.40 HOJA
MÁXIMO 0.80 x 1.80 HOJA

ALUMINIO					
CLAVE	DESCRIPCIÓN	PIEZAS X ATADO	LARGO STD. MTS.	PERÍMETRO ANOD. CM.	PERÍMETRO PUL. CM.
68844	JAMBA	8	6.10	26.80	18.56
68847	EXTENSIÓN JAMBA	20	6.10	15.17	9.32
69356	ADAPTADOR DOBLE VIDRIO	20	6.10	12.97	4.23
68842	RIEL	6	6.10	33.87	17.27
68846	EXTENSIÓN RIEL	8	6.10	21.10	10.64
69368	ADAPTADOR MOSQUITERO	20	6.10	12.01	4.10
68845	TRASLAPE	8	6.10	35.58	16.10
68850	CERCO	8	6.10	33.18	17.01
68843	ZOCLO	10	6.10	30.60	12.60
50701	ADAPTADOR OXXO	30	6.10	9.17	4.20

CLASSIC

SERIE

S50



Este manual esta protegido bajo varias patentes y diseños en tramite.
Prohibida su reproducción total o parcial.

